

LOT#	序号	资产编号	设备编号	设备名称	Station	型号	数量	使用时间	使用部门	Assembly/Test	是否是关键设备	图片
28945-1				电动汽车减速器装配线	EV Rdducer Assembly Line, this assembly line including below workstation from Lot#28945-2 to Lot#28945-22.please make offer on this Lot. 减速器装配线包含以下工位(Lot#28945-2 to Lot#28945-22), 请在此标的出价;							
28945-2	1	ME-001	PE-001	ST1.3输入轴组装	ST1.3 input shaft assembly	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-3	2	ME-001	PE-002	ST1.5差速器与齿轮组装	ST1.5 tighten all Crown Screws	1.5KVA	1	2019.04	生产部	Assembly	N	
28945-4	3	ME-001	PE-003	ST1.7差速器与中间轴组装	ST1.7 differential bearing and intermediate shaft bearing press fit	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-5	4	ME-001	PE-004	ST2.1轴系上料	ST2.1 loading shafts on pallet	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-6	5	ME-001	PE-005	ST2.3壳体预组装	ST2.3 housing pre-assembly	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-7	6	ME-001	PE-006	ST2.4轴系组装	ST2.4 shafts fit into Housing	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-8	7	ME-001	PE-007	ST2.7轴承装配尺寸测量	ST2.7 housing and cover distance Measurement	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-9	8	ME-001	PE-008	ST2.9选垫及端盖预组装	ST2.9 shim select and cover pre-assembly	1KVA	1	2019.04	生产部	Assembly	N	
28945-10	9	ME-001	PE-009	ST3.7驻车机构装配	ST3.7 park lock components assembly	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-11	10	ME-001	PE-010	ST3.9轴承轴向预载	ST3.9 axial force test	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-12	11	ME-001	PE-010	ST3.10油塞泄漏测试	ST3.10 oil plug leak test	0.5KVA	1	2023.07	生产部	Assembly	N	
28945-13	12	ME-001	PE-011	ST3.11涂胶及端盖装配	ST3.11 sealant gluing and cover assembly	5KVA	1	2019.04	生产部	Assembly	N	
28945-14	13	ME-001	PE-012	ST4.1合箱与驻车马达装配	ST4.1 cover bolts fastening and park lock motor assembly	1KVA	1	2019.04	生产部	Assembly	N	

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28945-15	14	ME-001	PE-013	ST4.7松转扭矩测量	ST4.7 drag torque test	0.5KVA	1	2019.04	生产部	Test	Y	
28945-16	15	ME-001	PE-014	ST4.9泄漏测试	ST4.9 leak test	1KVA	1	2019.04	生产部	Test	Y	
28945-17	16	ME-001	PE-015	ST4.11/4.12装配线转移	ST4.11 transition	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-18	17	ME-001	PE-016	ST6.3注油	ST6.3 oil filling	0.5KVA	1	2019.04	生产部	Assembly	Y	
28945-19	18	ME-001	PE-017	ST8振动噪音与驻车机构测试	ST8 NVH & Park lock test	20KVA	1	2019.04	生产部	Test	Y	
28945-20	19	ME-001	PE-018	ST6.5激光打标	ST6.5 laser marking	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-21	20	ME-001	PE-019	ST6.6不良品下线	ST6.6 NG product unload	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-22	21	ME-001	PE-020	ST6.7保护盖装配及包装	ST6.7 shipping cover and FG download	0.5KVA	1	2019.04	生产部	Assembly	N	
28945-23				200组货架	Racks							
28945-24				Quincy Compressor 空压机	Quincy 空压机 - 品牌 Quincy; 型号 QGFV - 22PM; 序列号 COX015539; 生产年份 2018; 含干燥机及空气储罐;							

每个工位核心部件/Core Components of Each Workstation

Station	Items	Brand	Detail	Quantity	Remark
ST1.3	Camera	Keyence	TM300	1	
	Servo press unit	Promess	UFM60	1	
	Scanner	Cognex	DM-8600	1	
ST1.5	Fastener	Bosch	80Nm	2	
	Servo press unit	Promess	UFM60	1	
	Scanner	Cognex	DM-8600	1	
ST1.7	Servo press unit	Promess	UFM60	1	
	Scanner	Cognex	DM-8600	1	
ST2.1	Scanner	Cognex	DM-8600	1	
ST2.3	Servo press unit	Promess	UFM30	1	
	Scanner	Cognex	DM-8600	1	
ST2.4	Induction heating unit	Industrial line	Controller Master Controller V3+, Generator PowerCube PW3 – 90/50, 6kW, Head PWH – 13-12- 30/50, Optical pirometer SH15/SLE – 550 – D1	1	
	Scanner	Cognex		2	Stationary scanner Cognex
ST2.7	Measurement probe	Keyence	GT-2	12	
	Force transducer	Burster	-	1	
ST2.9	Fastener	Bosch	55Nm	2	
	Servo press unit	Promess	UFM30	1	
	Scanner	Cognex	DM-8600	1	
	Measurement probe	Keyence	GT-2	2	
ST3.7	Scanner	Cognex	DM-8600	1	
ST3.9	Pneumatic screwdriver	Atlas	-	2	32~70Nm
	Force transducer	Burster	-	1	
ST3.10	Leak tester	ATEQ	F620	1	
	Scanner	Cognex	DM-8600	1	
ST3.11	Robot	OMRON	adept	1	
	Camera	Cognex	-	1	
	Induction heating unit	Industrial line	Controller Master Controller V3+, Generator PowerCube PW3 – 90/50, 6kW, Head PWH – 13-12- 30/50, Optical pirometer SH15/SLE – 550 – D1	1	
	Seal apply system	GRACO	C68	1	200cc
	Pneumatic screwdriver	Deprag		4	
	Scanner	Cognex		1	Stationary scanner Cognex
	Servo unit	Festo		1	
ST4.1	Scanner	Cognex		1	Stationary scanner Cognex
	Screwdriver	Bosch	32NM	1	With position check

Station	Items	Brand	Detail	Quantity	Remark
ST4.7	Force transducer	Burster		1	
	Servo drive unit			1	
ST4.9	Leak tester	ATEQ	F420	1	
ST4.11	Transfer system	BoschRexroth	TS2	1	
ST6.3	Oil filling system	HYDAC	-	1	
	Oil flowmeter	-	-	2	500ml
ST8	EOL station	TTK	-	1	
ST6.5	Laser marking system	TruMark	-		
ST6.7	Leak tester	ATEQ	F620	1	possitive and negative pressure
ST4.15	Scanner	Cognex	DM-8600	2	
	PC	-	-	1	
All	Lift system	Dalmec	30KG		
All	PLC	Siemens	S7-315	some	
All	PLC	Siemens	ET200	some	
All	HMI	Siemens	TP700	some	
All	Cabinet	Rittal	-	some	
All	Light curtain	Keyence	-	some	
All	Lift system	BNYEL	125Kg	2	
All	Host PC	-	-	1	
All	Jib Crane			3	